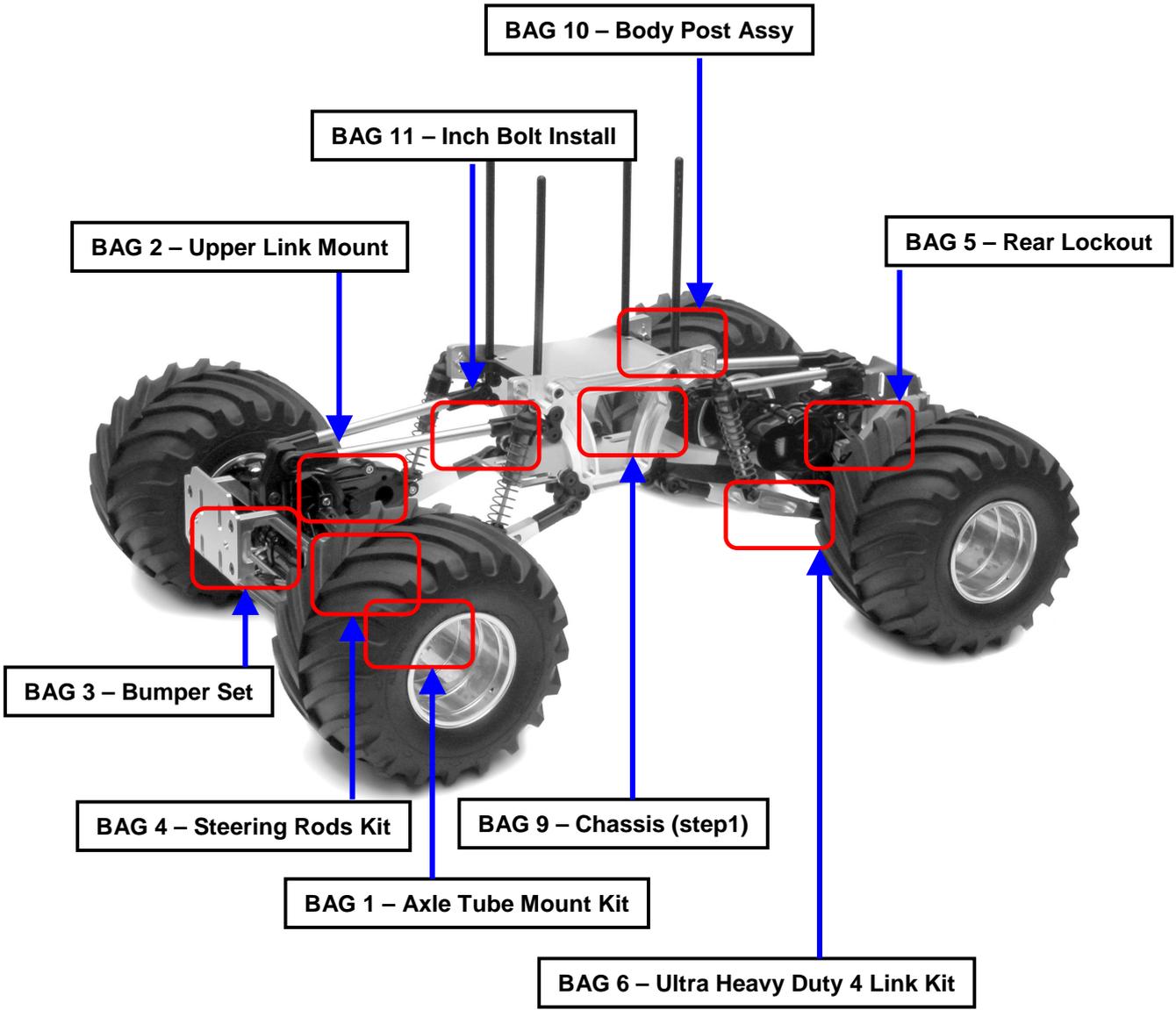




Red window Click - > serial section



SPIDER

GMC - 50100

SPIDER

GMC - 50100

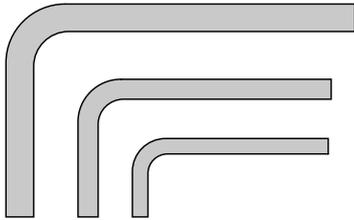


Step 1.

Tools

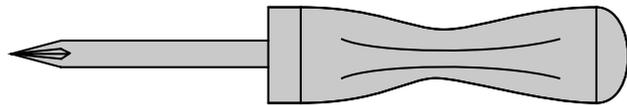
1. Supplied

1.1 Allen wrenches

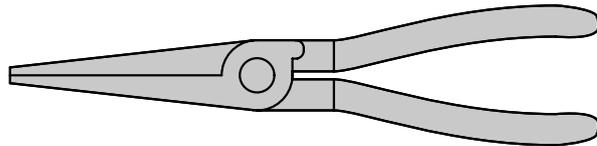


2. Stuff Needed

2.1 Screwdriver (+)



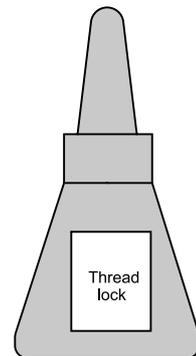
2.2 Needlenose Pliers



2.3 Precision ruler



2.4 Thread lock



2.5 Hack Saw



2.6 Hobby Knife



2.7 Drill



Step 2.

CAUTION

1. *WARNING!*

1.1 Hobby knife : This Knife cuts plastic and fingers with equal ease, so be careful.

1.2 Power screwdriver : Do not use a power screwdriver to install screws into M/C nylon, materials. They can then break the M/C nylon parts or strip the threads during installation.

2. Before Building

2.1 Open the bags in order

The assembly is arranged so that you will open and finish that bag before you go on to the next bag. sometimes you will have parts remaining at the end of a bag.

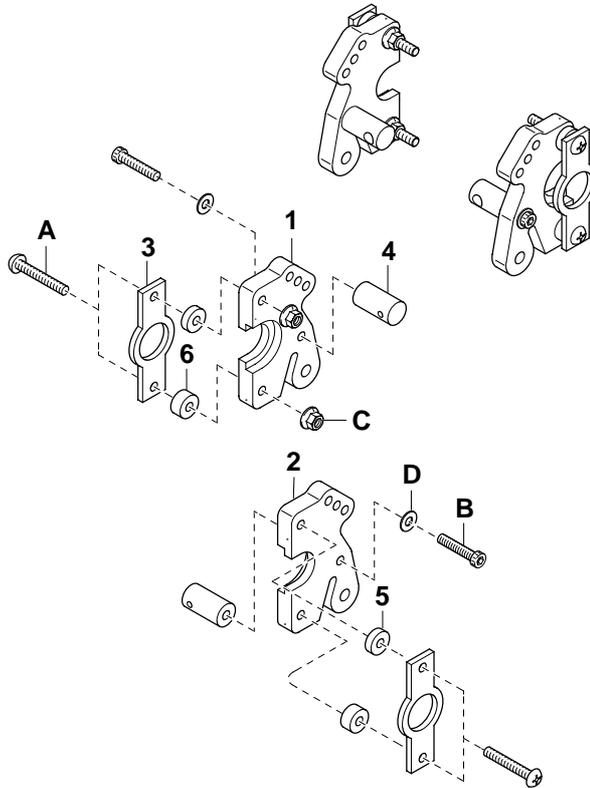
Step 3.

BAG 1 – Axle Tube Mount Kit

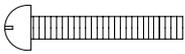


GMC - 50101-S

- 1. M/C Nylon Part(L)
GMC - 50111 X 2
 - 2. M/C Nylon Part (R)
GMC - 50112 X 2
 - 3. SUS Brace
GMC - 50113 X 4
 - 4. Sway bar spacer
GMC - 50114 X 4
 - 5. 2.5mm Spacer
GMC - 50115 X 4
 - 6. 4mm Spacer
GMC - 50116 X 4
- Bolt, Nut**
GMC - 50101-B



A. 3X20 Round Head X 8



B. 3 X 15 Cab Head X 4 (Sway bar spacer)



C. M3 Flange Nut X 8

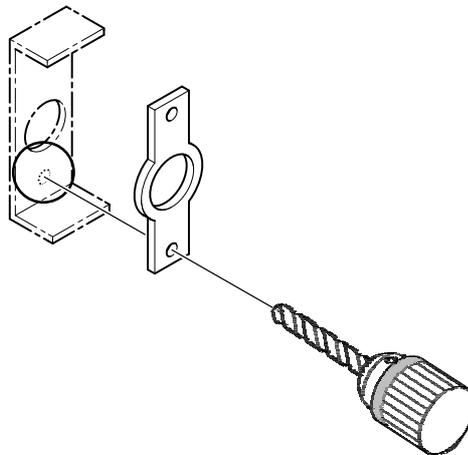


D. M3 Washer X 4



CAUTION !!

Drilling



Step 4.

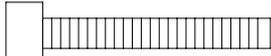
BAG 2 – Upper Link Mount



GMC - 50102-S

1. M/C Nylon Part
GMC - 50121 X 2
2. 22mm Spacer
GMC - 50122 X 2
- Bolt Nut**
GMC - 50102-B

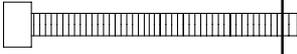
A. 4 X 30 Cab Head X 2



B. M4 Washer X 2



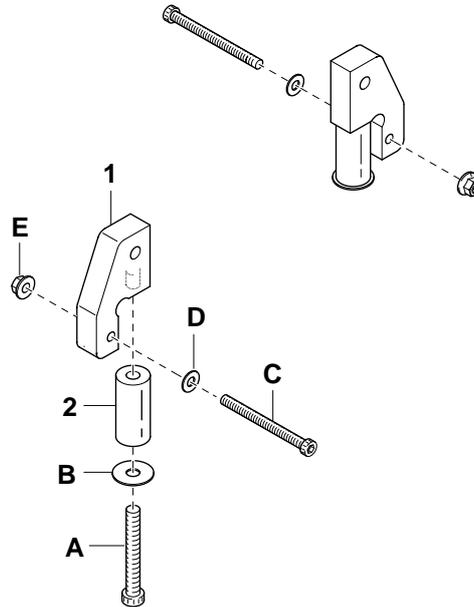
C. 3 X 35 Cab Head X 2



D. M3 Washer X 2



E. M3 Flange Nut X 2



Step 5.

BAG 3 – Bumper Set



GMC - 50103-S

1. Bumper Guard (L)
GMC - 50131 X 1
2. Bumper Guard (R)
GMC - 50132 X 1
3. Skid Plate
GMC - 50133 X 1
4. 2.5mm Spacer
GMC - 50115 X 1
5. 4mm Spacer
GMC - 50116 X 2
6. 12.5mm Spacer
GMC - 50134 X 1
- Bolt, Nut**
GMC - 50103-B

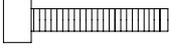
A. 3X30 Cab Head X 1



B. 3X20 Cab Head X 6



C. 3X18 Cab Head X 1



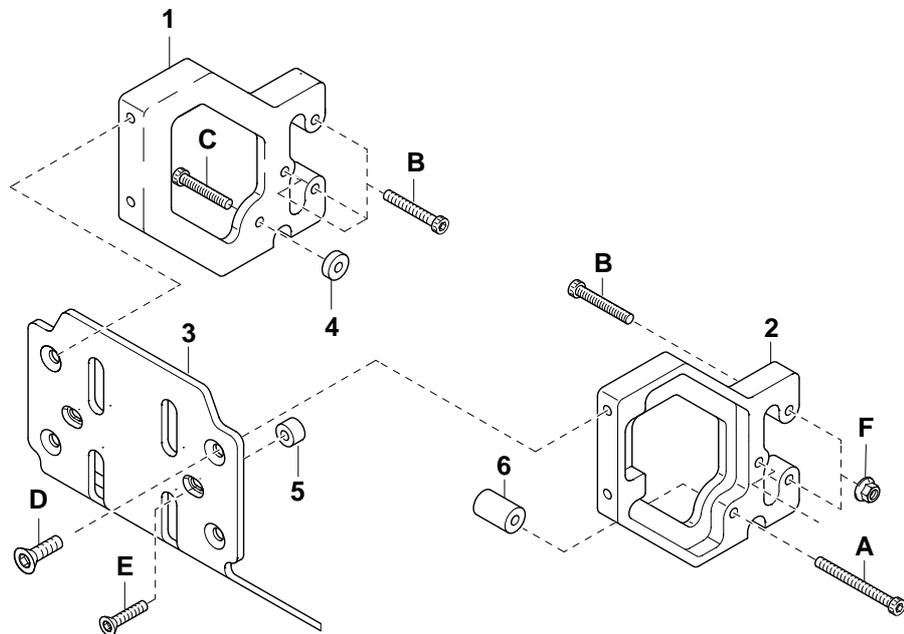
D. 4X10 Flat Head X 4



E. 3X12 Flat Head X 2



F. M3 Flange Nut X 8



Step 6.

BAG 4 – Steering Rods Kit



GMC - 50104-S

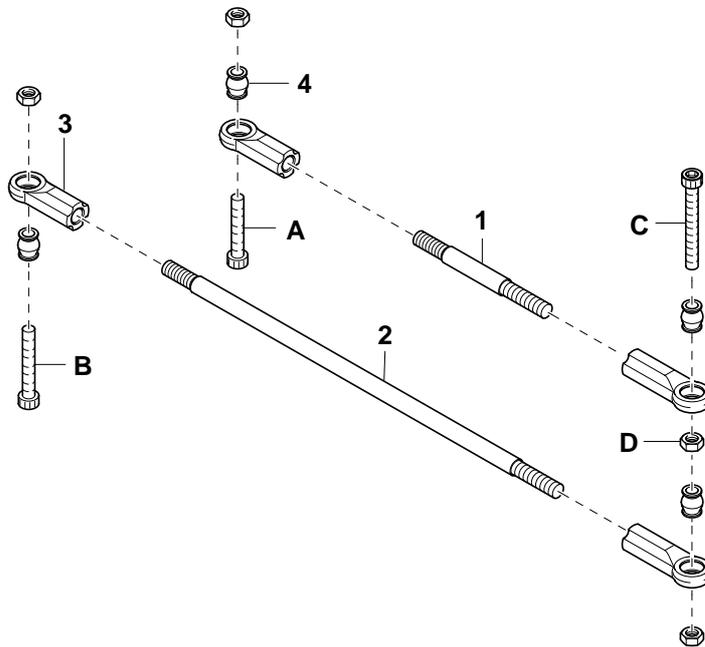
1. 47mm Steering Rods
GMC - 50141 X 2
 2. 129mm Steering Rods
GMC - 50142 X 2
 3. 6.8 \varnothing Flanged Ball
GMC - 50144 X 8
 4. 6.8 \varnothing Ball end
GMC - 50143 X 8
- Bolt, Nut**
GMC - 50104-B

A. 3X15 Cab Head X 2

B. 3 X 20 Cab Head X 2

C. 3 X 25 Cab Head X 2

D. M3 Nut X 8



Step 7.

BAG 5 – Rear Lockout



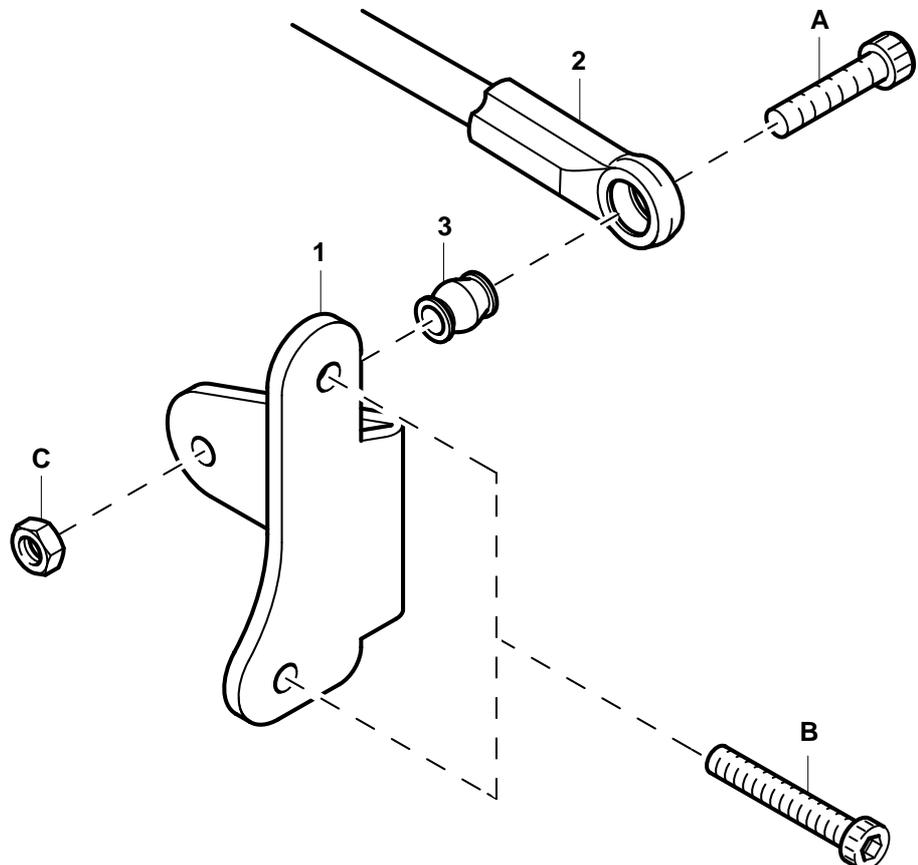
GMC - 50105-S

1. Rear Lock Holder
GMC - 50151
 2. Steering Load Set
 3. 6.8 \varnothing Flange Ball
GMC - 50143
- Bolt, Nut**
GMC - 50105-B

A. 3X15 Cab Head X 1

B. 3 X 18 Cab Head X 2

C. M3 Nut



Step 8.

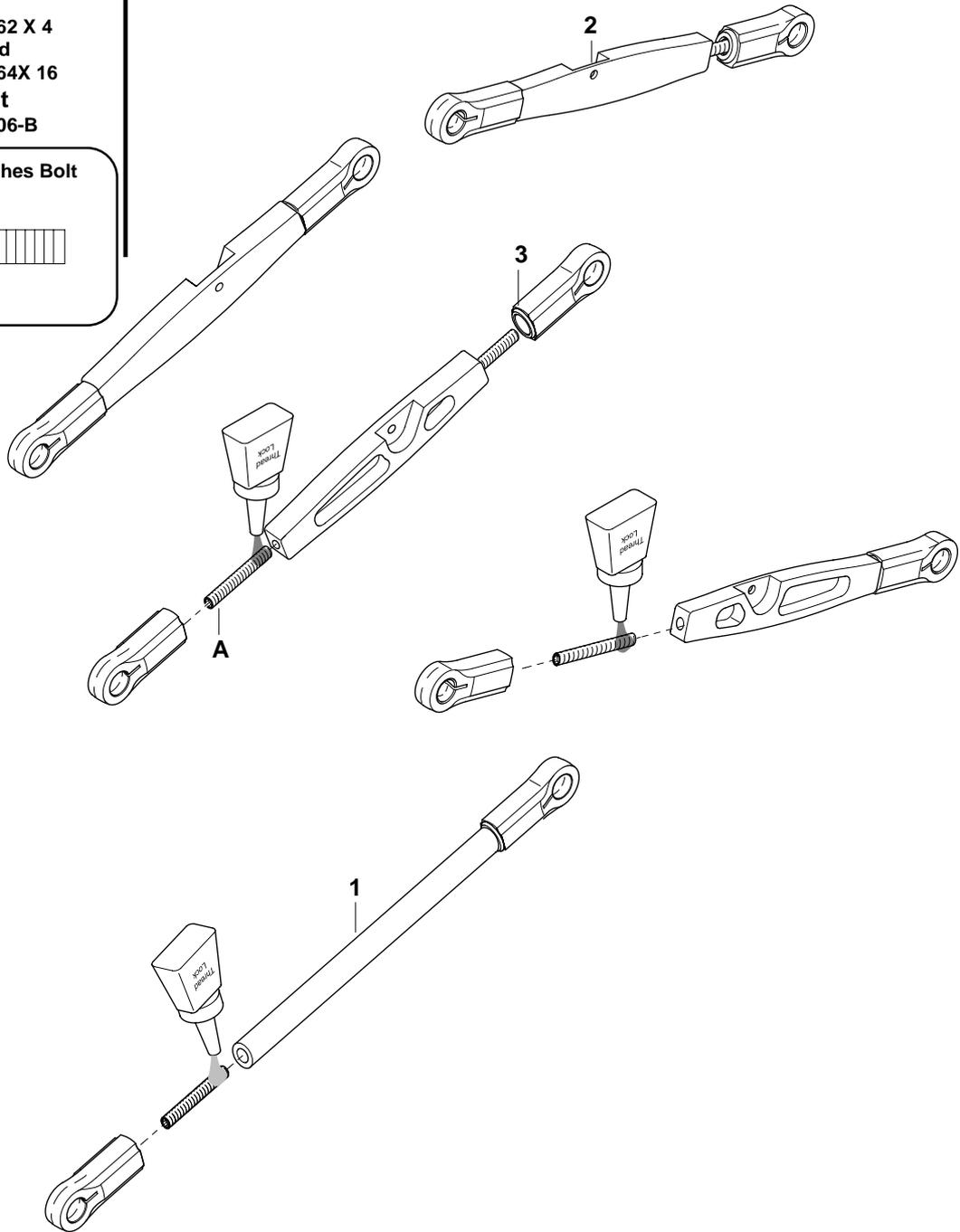
BAG 6 – Ultra Heavy Duty 4 Link Kit



GMC - 50106-S

- 1. Upper Link
GMC - 50161 X 4
- 2. Lower Link
GMC - 50162 X 4
- 3. 10 ø Ball end
GMC - 50164X 16
Bolt, Nut
GMC - 50106-B

A. 5X25 wrenches Bolt
X 16



Step 9.

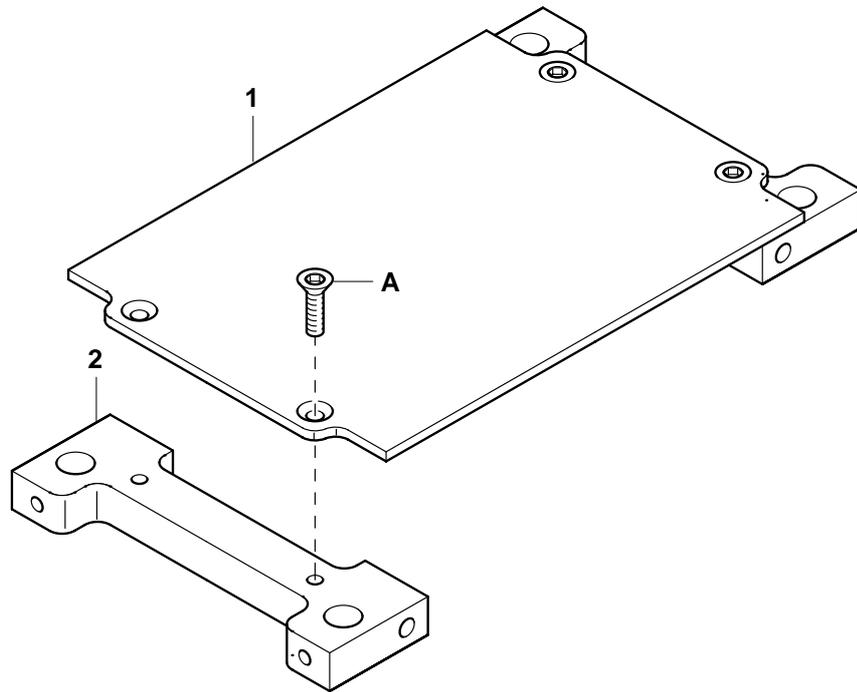
BAG 7 – Radio Plate



GMC - 50107-S

1. Radio Plate
GMC - 50172
2. Radio Plate Mount
GMC - 50175 X 2
Bolt, Nut
GMC - 50107-B

A. 3X10 Flat Head X 4



Step 10.

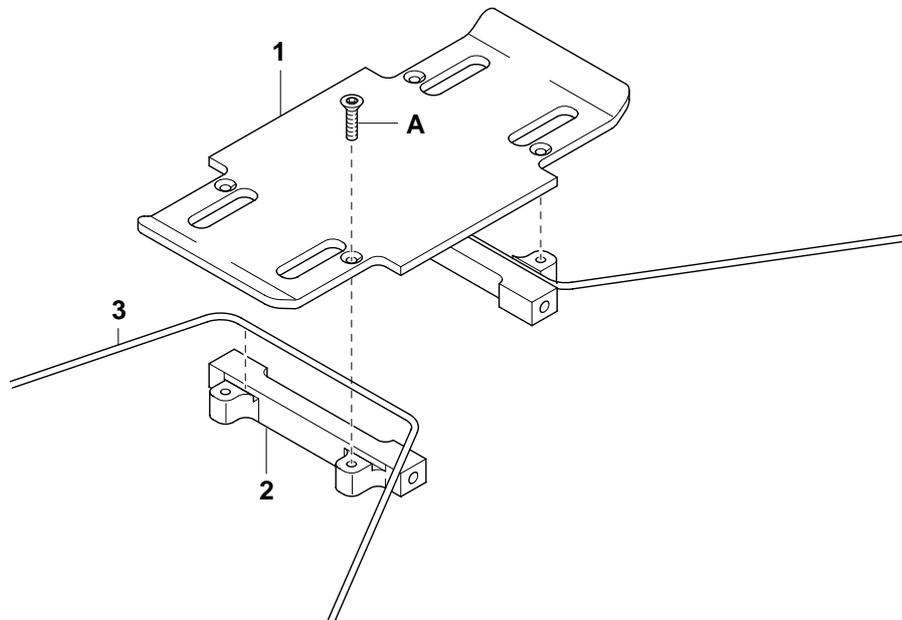
BAG 8 – Battery Plate



GMC - 50107-S

1. Battery Plate
GMC - 50173
2. Battery Plate Mount X 2
GMC - 50176
3. Sway Bar
GMC - 50177 X 2
Bolt, Nut
GMC - 50107-B

A. 3X10 Flat Head X 4



Step 11.

BAG 9 – Chassis (step1)



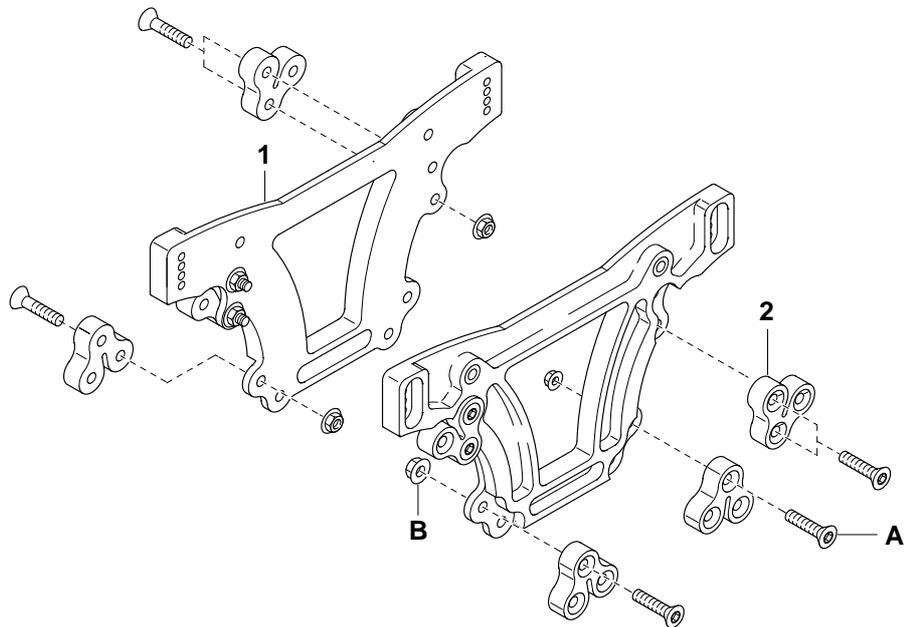
GMC - 50107-S

1. Main Chassis
GMC - 50171 X 2
2. Chassis link mount
GMC - 50174 X8
Bolt, Nut
GMC - 50107-B

A. 4X15 Flat Head X 12



B. M4 Flange Nut X 12



Step 12.

BAG 9 – Chassis (step2)



GMC - 50107-S

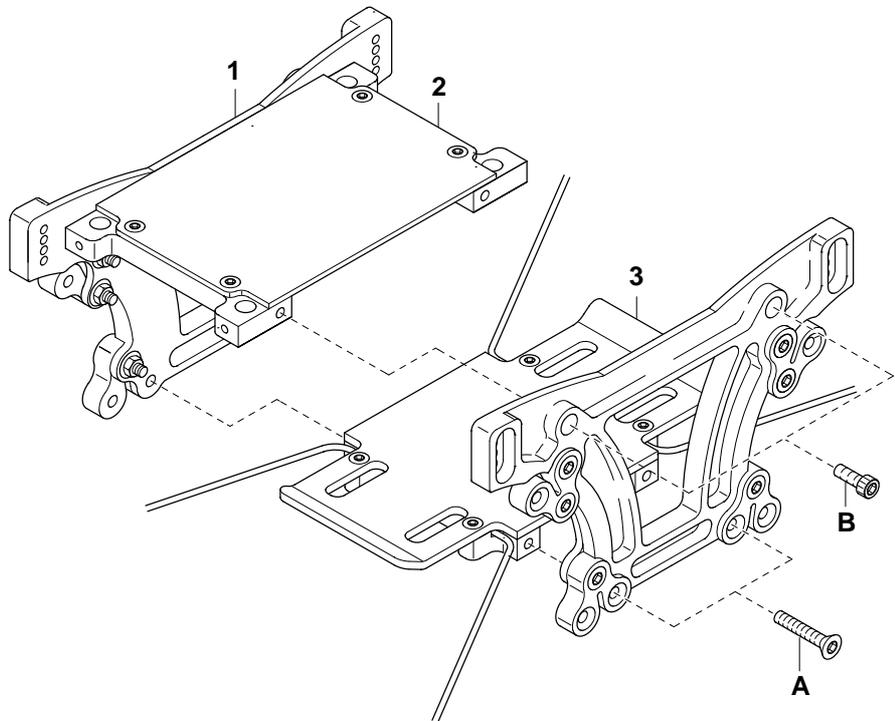
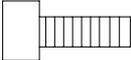
1. Main Chassis Assy
2. Radio Plate Assy
3. Battery Plate Assy

Bolt, Nut
GMC - 50107-B

A. 4X20 Flat Head X 4



B. 4X12 Cab Head X 4



Step 13.

BAG 9 – Chassis (step3)



GMC - 50107-S

1. Main Chassis Assy
2. Lower LINK
3. 10 \varnothing Ball
GMC - 50163 X 4
Bolt, Nut
GMC - 50106-B

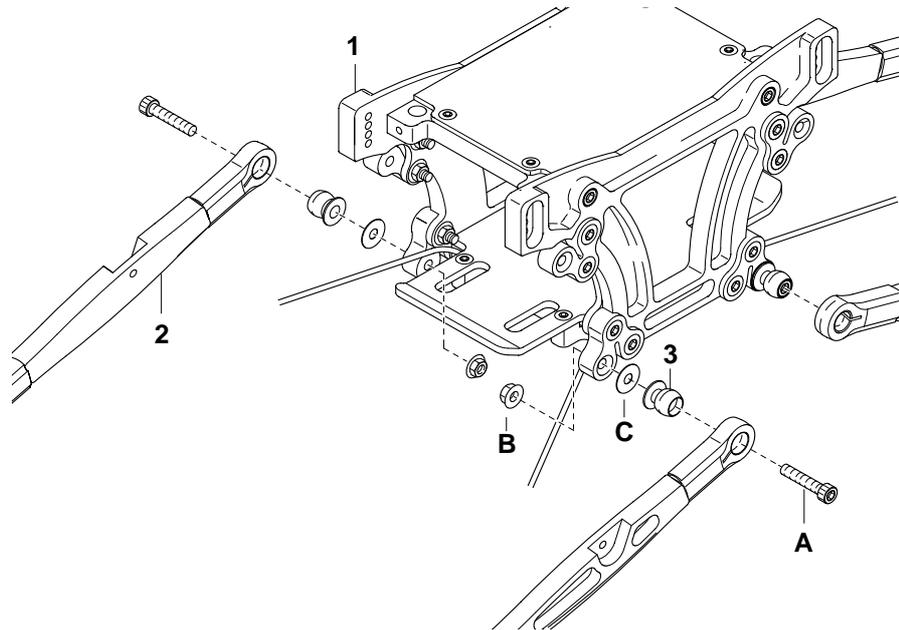
A. 4X20 Cab Head X 4



B. M4 Flange Nut X 4



C. M4 Washer X 4



Step 14.

BAG 9 – Chassis (step4)



GMC - 50107-S

1. Main Chassis Assy
2. Upper Link
3. 10 \varnothing Ball
GMC - 50163 X 4
Bolt, Nut
GMC - 50106-B

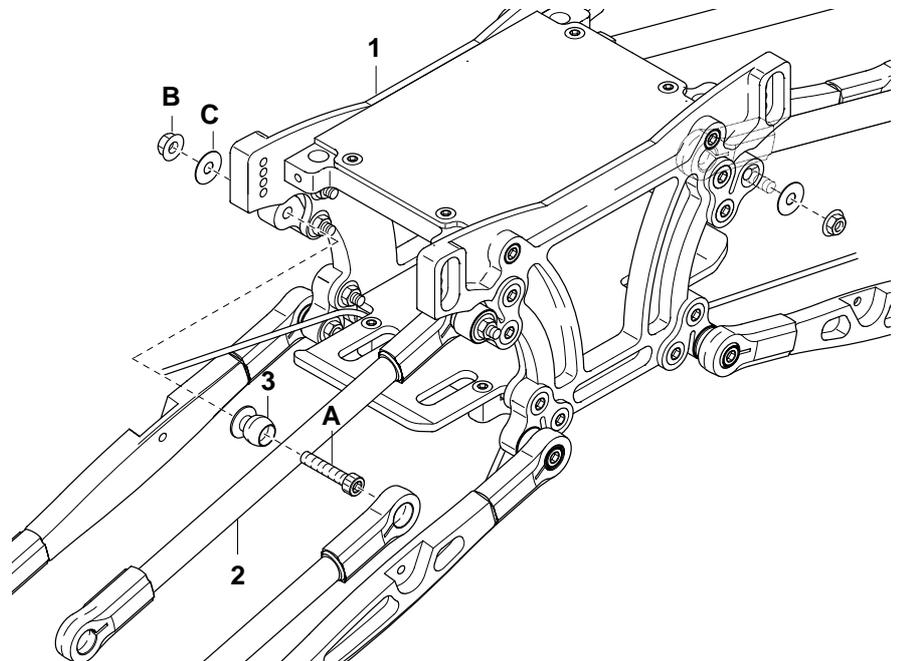
A. 4X20 Cab Head X 4



B. M4 Flange Nut X 4



C. M4 Washer X 4



Step 15.

BAG 9 – Chassis (step5)

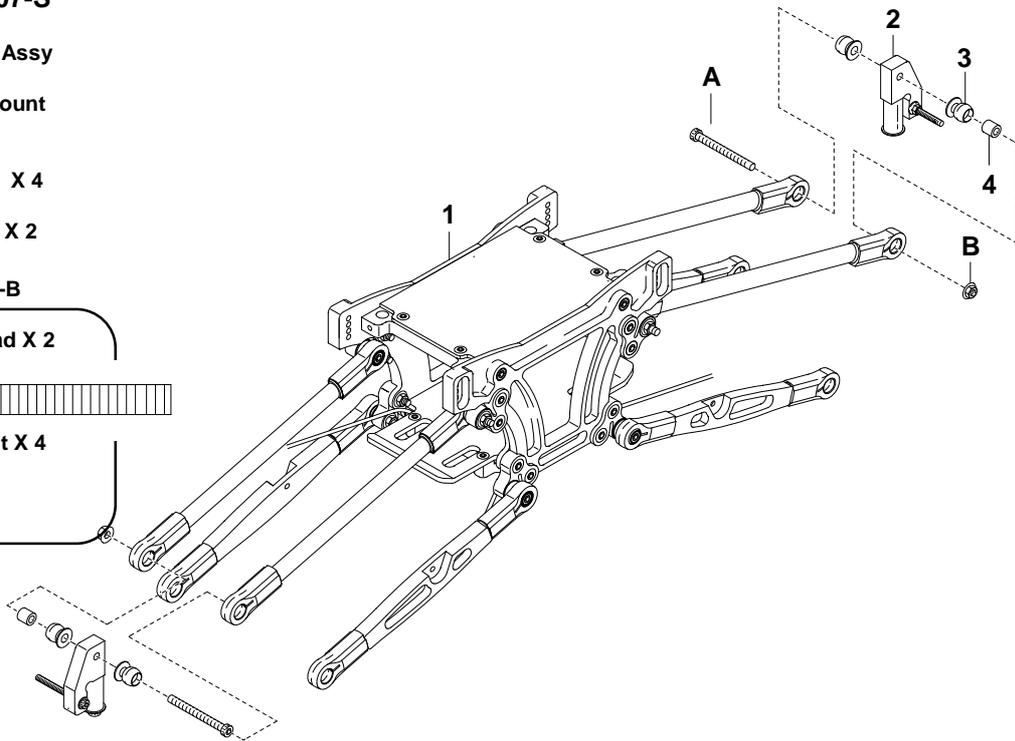
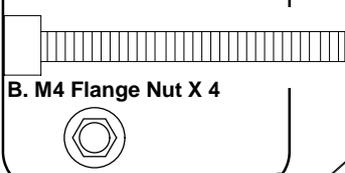


GMC - 50107-S

1. Main Chassis Assy
2. Upper LINK Mount
3. 10 \varnothing Ball
GMC - 50163 X 4
4. 7mm Spacer
GMC - 50165 X 2
Bolt, Nut
GMC - 50106-B

A. 4X40 Cab Head X 2

B. M4 Flange Nut X 4



Step 16.

BAG 9 – Chassis (step6)

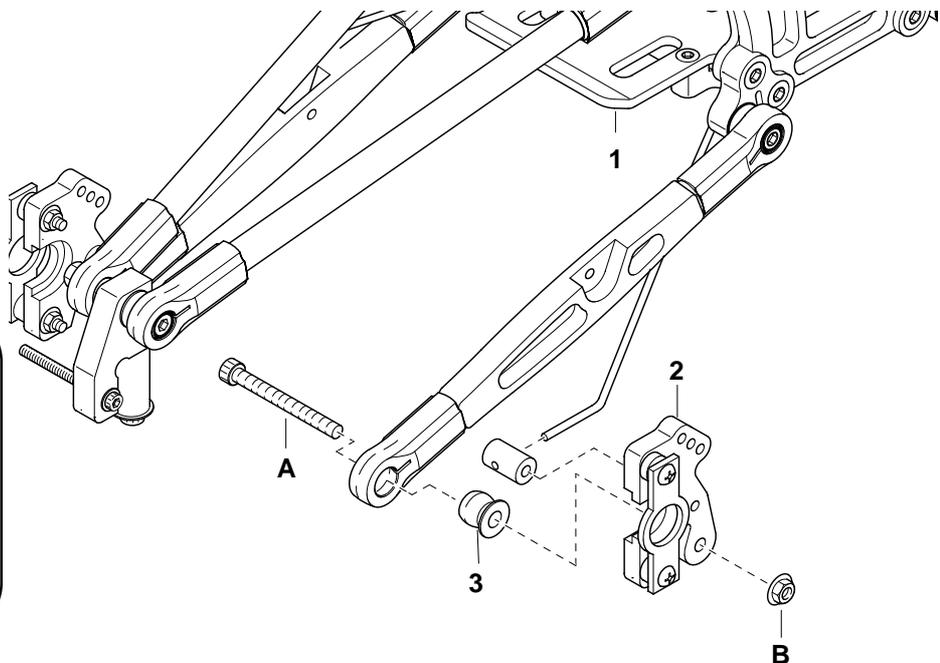
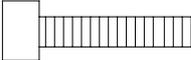


GMC - 50107-S

1. Main Chassis Assy
2. Axle Tube Brace assy
3. 10 \varnothing Ball
GMC - 50163 X 4
Bolt, Nut
GMC - 50106-B

A. 4X20 Cab Head X 4

B. M4 Flange Nut X 4



Step 17.

BAG 10 – Body Post Assy

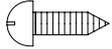


GMC - 50107-S

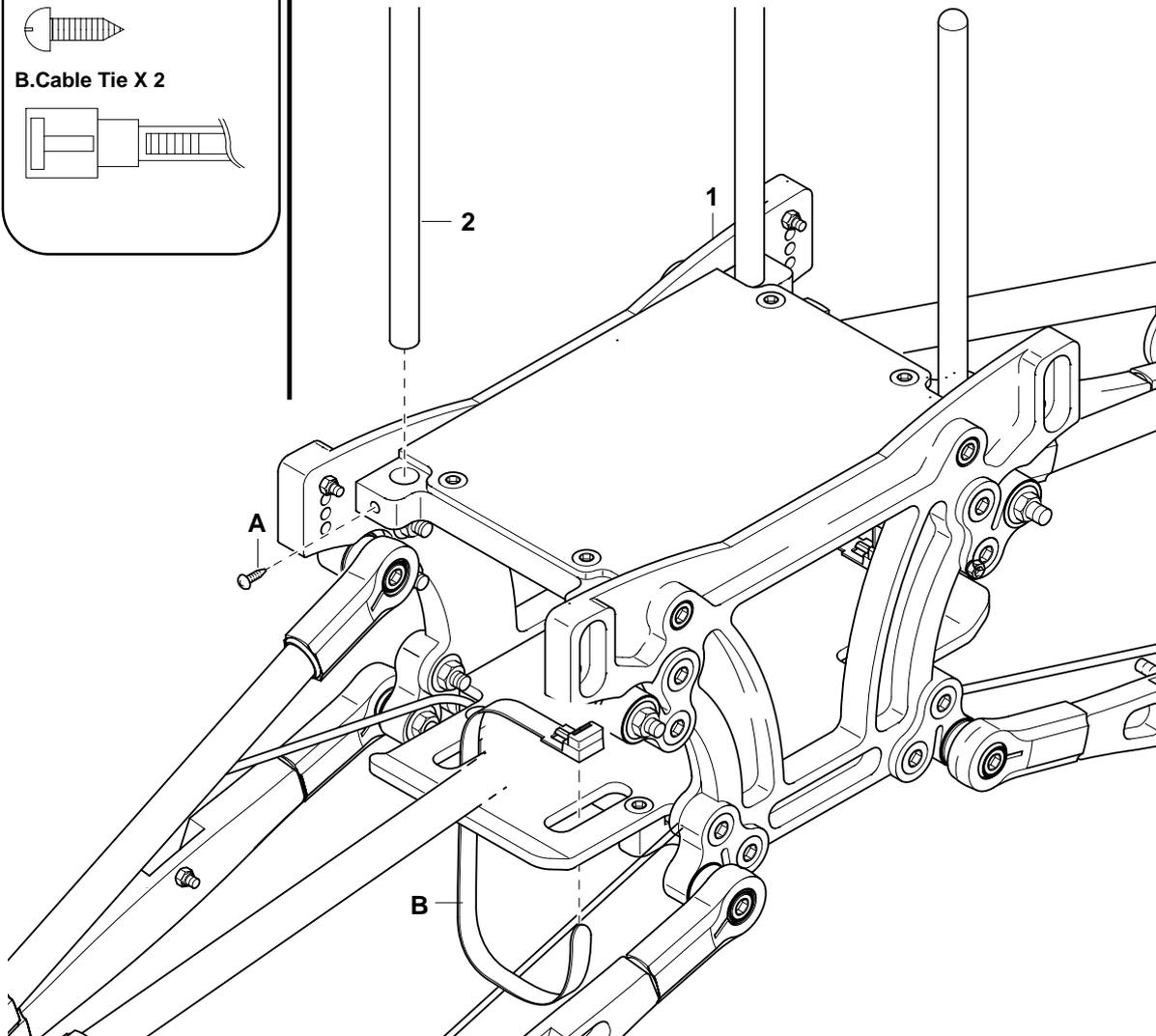
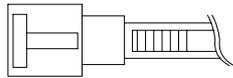
1. Main Chassis Assy

2. Body Post
GMC - 50178 X 4
Bolt, Nut
GMC - 50207-B

A. 3X8 Round Head X 4



B. Cable Tie X 2



Step 18.

BAG 11 – Inch Bolt Install



GMC - 50107-S

1. Main Chassis Assy

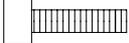
2. Shock Mount
GMC - 50179 X4

Bolt, Nut
GMC - 50207-Bi

A. #4 X 40 X 1 1/4"



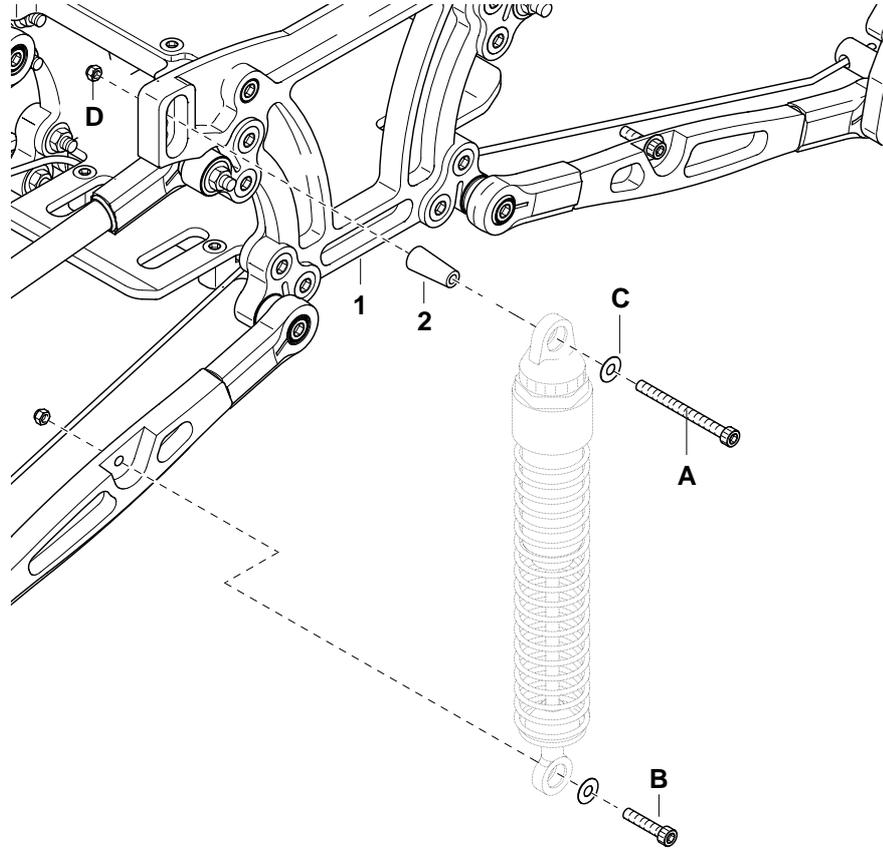
B. #4 X 40 X 1"



C. M3 Washer X 8

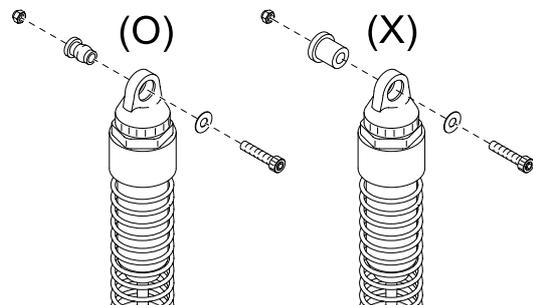
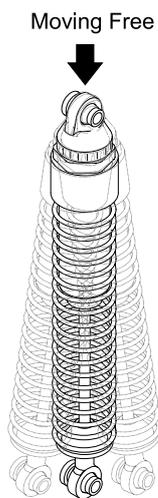


D. #4 Nylon Nut X 8



CAUTION !!

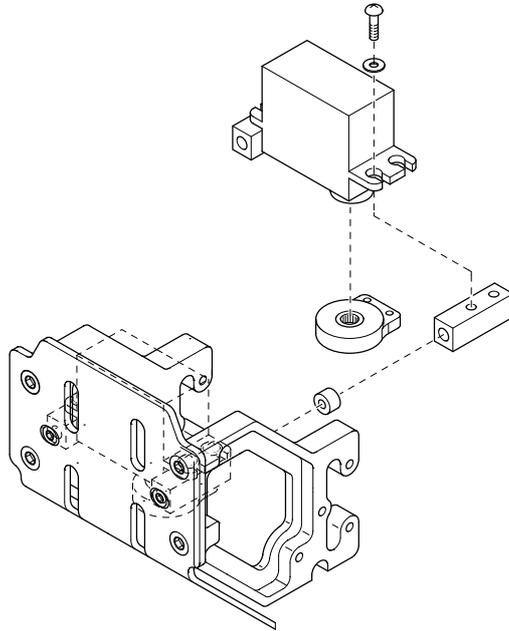
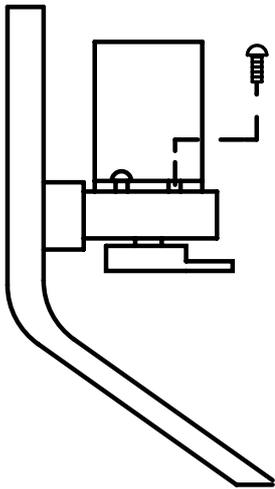
Shock Assy



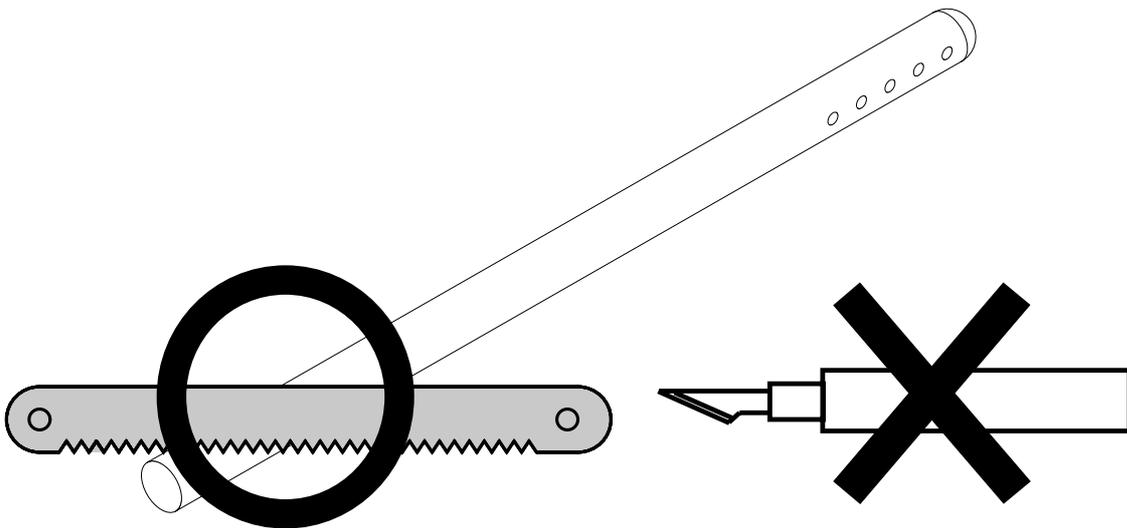
Step 19.

Note

1. Servor Assy



2. Body post Assy




Bag GMC-50101S / 50101B

| NO. | PART | DESCRIPTION | Q'TY |
|-----|-------------|--------------------|------|
| 1 | GMC - 50111 | M/C Nylon Part(L) | 2 |
| 2 | GMC - 50112 | M/C Nylon Part (R) | 2 |
| 3 | GMC - 50113 | SUS Brace | 4 |
| 4 | GMC - 50114 | Sway bar spacer | 4 |
| 5 | GMC - 50115 | 2.5mm Spacer | 4 |
| 6 | GMC - 50116 | 4mm Spacer | 4 |
| 7 | | | |
| 8 | | | |
| 9 | | | |
| 10 | | | |
| A | | 3X20 Round Head | 8 |
| B | | 3 X 15 Cab Head | 4 |
| C | | M3 Flange Nut | 8 |
| D | | M3 Washer | 4 |
| E | | | |
| F | | | |
| G | | | |
| H | | | |
| I | | | |
| J | | | |
| K | | | |
| L | | | |
| M | | | |
| N | | | |
| | | | |


Bag GMC-50102S / 50102B

| NO. | PART | DESCRIPTION | Q'TY |
|-----|-------------|-----------------|------|
| 1 | GMC - 50121 | M/C Nylon Part | 2 |
| 2 | GMC - 50122 | 22mm Spacer | 2 |
| 3 | | | |
| 4 | | | |
| 5 | | | |
| 6 | | | |
| 7 | | | |
| 8 | | | |
| 9 | | | |
| 10 | | | |
| A | | 4 X 30 Cab Head | 2 |
| B | | M4 Washer | 2 |
| C | | 3 X 35 Cab Head | 2 |
| D | | M3 Washer | 2 |
| E | | M3 Flange Nut | 2 |
| F | | | |
| G | | | |
| H | | | |
| I | | | |
| J | | | |
| K | | | |
| L | | | |
| M | | | |
| N | | | |
| | | | |


Bag GMC-50103S / 50103B

| NO. | PART | DESCRIPTION | Q'TY |
|-----|-------------|------------------|------|
| 1 | GMC - 50131 | Bumper Guard (L) | 1 |
| 2 | GMC - 50132 | Bumper Guard (R) | 1 |
| 3 | GMC - 50133 | Skid Plate | 1 |
| 4 | GMC - 50115 | 2.5mm Spacer | 1 |
| 5 | GMC - 50116 | 4mm Spacer | 2 |
| 6 | GMC - 50134 | 12.5mm Spacer | 1 |
| 7 | | | |
| 8 | | | |
| 9 | | | |
| 10 | | | |
| A | | 3X30 Cab Head | 1 |
| B | | 3X20 Cab Head | 6 |
| C | | 3X18 Cab Head | 1 |
| D | | 3X12 Cab Head | 2 |
| E | | 3X12 Flat Head | 2 |
| F | | M3 Flange Nut | 8 |
| G | | 4X10 Flat Head | 4 |
| H | | | |
| I | | | |
| J | | | |
| K | | | |
| L | | | |
| M | | | |
| N | | | |
| | | | |


Bag GMC-50104S / 50104B

| NO. | PART | DESCRIPTION | Q'TY |
|-----|-------------|---------------------|------|
| 1 | GMC - 50141 | 47mm Steering Rods | 2 |
| 2 | GMC - 50142 | 129mm Steering Rods | 2 |
| 3 | GMC - 50144 | 6.8 ø Flanged Ball | 8 |
| 4 | GMC - 50143 | 6.8 ø Ball end | 8 |
| 5 | | | |
| 6 | | | |
| 7 | | | |
| 8 | | | |
| 9 | | | |
| 10 | | | |
| A | | 3X15 Cab Head | 2 |
| B | | 3 X 20 Cab Head | 2 |
| C | | 3 X 25 Cab Head | 2 |
| D | | M3 Nut | 8 |
| E | | | |
| F | | | |
| G | | | |
| H | | | |
| I | | | |
| J | | | |
| K | | | |
| L | | | |
| M | | | |
| N | | | |
| | | | |

**Bag GMC-50105S / 50105B**

| NO. | PART | DESCRIPTION | Q'TY |
|-----|-------------|------------------|------|
| 1 | GMC - 50151 | Rear Lock Holder | 1 |
| 2 | | | |
| 3 | | | |
| 4 | | | |
| 5 | | | |
| 6 | | | |
| 7 | | | |
| 8 | | | |
| 9 | | | |
| 10 | | | |
| A | | 3 X18 Cab Head | 2 |
| B | | | |
| C | | | |
| D | | | |
| E | | | |
| F | | | |
| G | | | |
| H | | | |
| I | | | |
| J | | | |
| K | | | |
| L | | | |
| M | | | |
| N | | | |
| | | | |


Bag GMC-50106S / 50106B

| NO. | PART | DESCRIPTION | Q'TY |
|-----|-------------|--------------------|------|
| 1 | GMC - 50161 | Upper Link | 4 |
| 2 | GMC - 50162 | Lower Link | 4 |
| 3 | GMC - 50163 | 10 ϕ ball | 16 |
| 4 | GMC - 50164 | 10 ϕ ball end | 16 |
| 5 | GMC - 50165 | 7mm Spacer | 2 |
| 6 | | | |
| 7 | | | |
| 8 | | | |
| 9 | | | |
| 10 | | | |
| A | | 5X25 wrenches Bolt | 16 |
| B | | M 4 X 20 Cab Head | 12 |
| C | | M 4 X 40 Cab Head | 2 |
| D | | M4 Flanged Nut | 14 |
| E | | M4 Washer | 8 |
| F | | | |
| G | | | |
| H | | | |
| I | | | |
| J | | | |
| K | | | |
| L | | | |
| M | | | |
| N | | | |
| | | | |


Bag GMC-50107S / 50107B / Bi

| NO. | PART | DESCRIPTION | Q'TY |
|-----|-------------|------------------------|------|
| 1 | GMC - 50171 | Main Chassis | 2 |
| 2 | GMC - 50172 | Radio Plate | 1 |
| 3 | GMC - 50173 | Battery Plate | 1 |
| 4 | GMC - 50174 | Chassis link Mount | 8 |
| 5 | GMC - 50175 | Radio Plate Mount | 2 |
| 6 | GMC - 50176 | Battery Plate Mount | 2 |
| 7 | GMC - 50177 | Sway Bar | 2 |
| 8 | GMC - 50178 | Body Post Mount | 2 |
| 9 | GMC - 50179 | Shock Mount | 4 |
| 10 | | | |
| A | | 3 X 8 Round Head Screw | 4 |
| B | | M4 X 12 Cab Head | 4 |
| C | | M3 X 10 Flanged Head | 8 |
| D | | M4 X 15 Flanged Head | 12 |
| E | | M4 X 20 Flanged Head | 4 |
| F | | M4 Flanged Nut | 12 |
| | | | |
| G | | #4 X 40 X ¼" | 4 |
| H | | #4 X 40 X ½" | 4 |
| I | | M3 Spring Washer | 8 |
| J | | M3 Washer | 8 |
| K | | #4 Nut | 8 |
| L | | #4 Nylon Nut | 8 |
| M | | | |
| N | | | |

SPIDER

GMC - 50100

