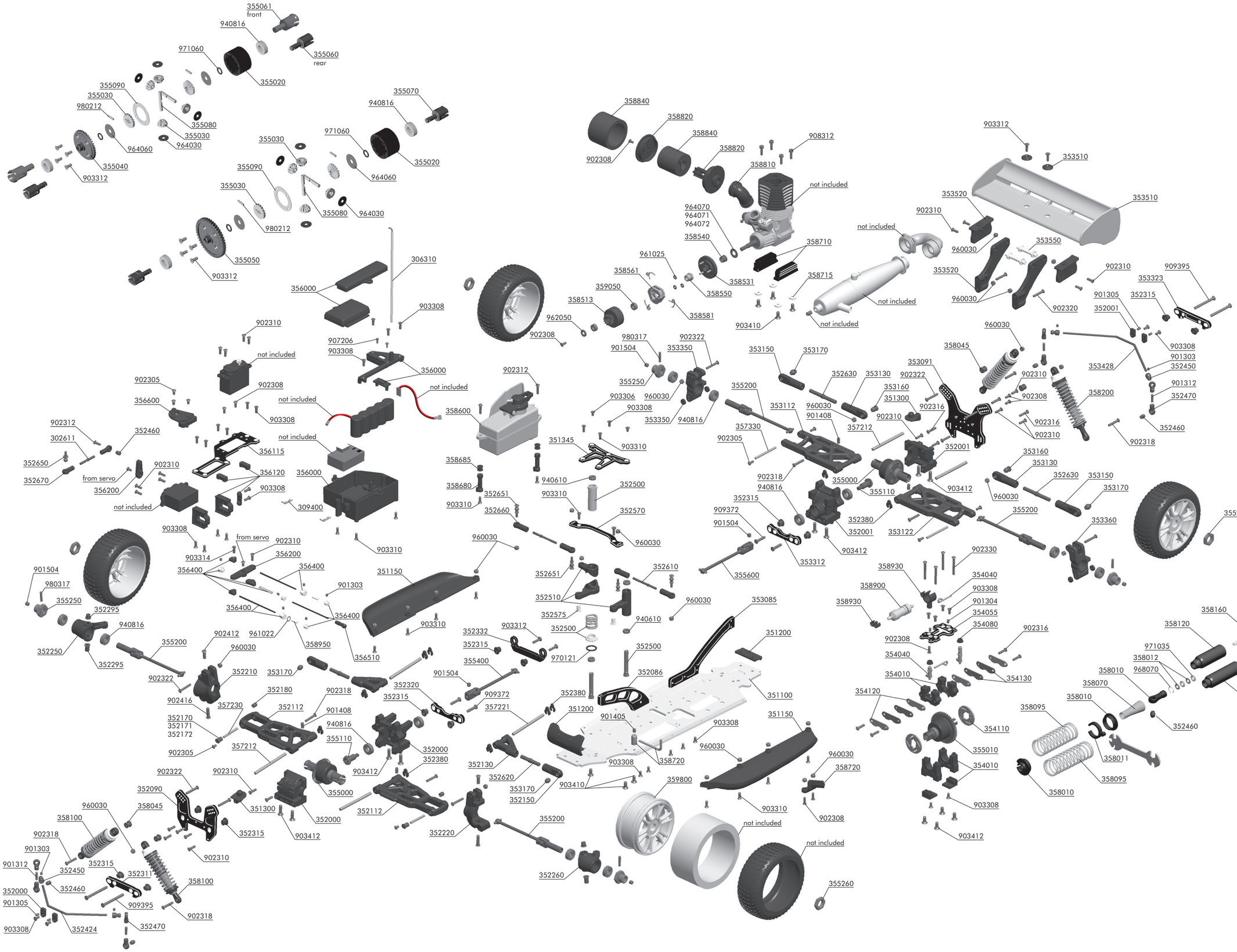XRAY XB8TQ EXPLODED VIEW